



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Store
D350-567-117
Job Sheet 168585



Part No: D350-567-117

Job Qty: 1 ea

Part Name: Super-Sized Vertical Reference Floor Window - Sliding Door Compatible



CHG 003

Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/17/17

Job Tracking No:

Due Date: 11/24/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Ladylori (CLADY02)

2nd Floor, Langata House Wilson Airport, PO Box 1687 Nairobi, , 00502 Kenya ph:254 20 6005417 fx:254 20 6005431.

Note: DWG REV E SHEET 28 IPP Rev:A 08.09.30 new issue EC verified by: DD IPP REV:B 13.10.15 AS PER IIN REV:E DD VERF:JLM IPP REV:C 16.04.25 as per chg003 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/24/17	11/24/17	0.00	0.00	Start Up Stores/Pkg-2		<i>SMB</i>
110	Packaging	1 pcs	11/24/17	11/24/17	0.00	0.00	Packaging1		<i>SMB</i>
120	QC	1 pcs	11/24/17	11/24/17	0.00	0.00	QC4		<i>M.H.</i>
125	DC	1 pcs	11/24/17	11/24/17	0.00	0.00	DC		<i>T.S.D.</i>
130	Packaging	1 pcs	11/24/17	11/24/17	0.00	0.00	Packaging3		<i>M.H.</i>
140	QC21-FG	1 Ea	11/24/17	11/24/17	0.00	0.00	QC21		<i>DAS</i>

2 DEC 0 8 2017 Fg033

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D350-567-031	<i>5018115</i> 1 ✓	2	0	0
	D350-567-113	<i>5018809</i> 1 ✓	2	0	0
	DT8439	1	0	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only



Work Order: _____ Part No. _____ NCR No. _____ Date: _____		DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved		AGAINST DEPARTMENT/PROCESS ☐ Water Jet ☐ B. Coord. ☐ Packaging ☐ Supplier		☐ Engineering ☐ Quality ☐ Other	
				DART AEROSPACE MRB (QS1042) Approval			
						Completed By	
						Lead hand / Supervisor Approval Verification	
						QC / QA Coordinator Approval	

S018962

Super – Sized Vertical Reference Floor Window – Sliding Door Compatible

PART NO: D350 – 567 – 117

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 12/08/17

Job No: 168585

Root Cause		Pressure/Forced										OTHER :	
Environment	No Re-verification	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	Positioned Wrong Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Drawing Finish Misread Turning Sequence
Design	Operator	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐		
Doc/Data	Offset/Setup	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐		
Equip/Tooling	Supplier	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐		
Handling/Pre	Training	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐		
Material	Use for Testing	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐		
Internal Transport	Poor Information	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐		
Tribal Knowledge	Rushing	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐		
LOA	Product Improvement	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐		
Substation	Process Improvement	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐		
Past Expiry Date	Manufacturing Process	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐		
Misidentified	Past Due	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐		

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 www.dartaerospace.com

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
		9	8		AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
		9	8		AN960JD6	WASHER
		9	8		MS21042L06	NUT (OR MS21042-06)
		2	40		MS20470AD4-5	RIVET
		115	90		MS20470AD4-6	RIVET
		15	20		MS20470AD4-7	RIVET

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Revision: E
Date: 13.08.15